

## Work Instruction

**DIRECTIVE NO.** 540-WI-8072.1.3A  
**EFFECTIVE DATE:** 07/29/2004  
**EXPIRATION DATE:** 07/29/2009

**APPROVED BY Signature:** Original signed by  
**NAME:** Stanley Y. Chan  
**TITLE:** RECERT Manager

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**Responsible Office:** 540/RECERT

**Title:** Certification of New or Modified Ground-Based Pressure Vessels and Pressurized Systems (PV/S)

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## PREFACE

### P.1 PURPOSE

This Work Instruction describes the step-by-step process to be used by the Recertification Program (RECERT) Support Function personnel for the initial Certification of Ground-Based Pressure Vessels and Pressurized Systems (PV/S).

### P.2 APPLICABILITY

This Work Instruction is applicable to PV/S Certification activities at Greenbelt, MD and at the Wallops Flight Facility, VA

### P.3 REFERENCES

P3.1 GPG 8710.3, Certification and Recertification of Ground-Based Pressure Vessels and Pressurized Systems.

### P.4 CANCELLATION

540-WI-8072.1.3, Certification of New or Modified Ground-Based Pressure Vessels and Pressurized Systems (PV/S)

### P.5 TOOLS, EQUIPMENT, AND MATERIALS

Applicable PV/S certification procedures shall include any special tools, equipment, or materials necessary for certification of PV/S.

### P.6 SAFETY PRECAUTIONS AND WARNINGS

Safety, caution and warning notes unique to PV/S certification shall be included in applicable certification procedures.

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## **P.7 TRAINING**

None

## **P.8 RECORDS**

<b>Record Title</b>	<b>Record Custodian</b>	<b>Retention</b>
PV/S Certification and Recertification Records.	RECERT Manager	As defined in GPG 8710.3

## **P.9 METRICS**

None

## **P.10 DEFINITIONS**

None

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## INSTRUCTIONS

The following STEPS are sequential unless noted otherwise.

### ACTION\*

- (E) A. Develop a RECERT System Certification Plan (RSCP) to include at least the following:
  - 1. Engineering verification that GPG 8710.3-required documentation is complete.
  - 2. Assignment of next sequential RECERT System identification number ("S-xx").
  - 3. Definition of PV/S System Boundaries, including identification of System components.
  - 4. Type and extent of proposed System Certification tests, inspections, and NDT, including acceptance criteria.
  - 5. Proposed System Recertification inservice inspection (ISI) test, inspection, and NDT methods and intervals, including acceptance criteria.
- (E) B. Obtain RECERT Manager's approval of proposed RSCP.
- (CSV) C. Enter System data into Certification Status Verification (CSV) System.
- (I) D. Perform System Certification tests, inspections, and NDT.
  - 1. If acceptable, proceed to STEP E.
  - 2. If unacceptable, proceed as directed by RECERT Manager.
- (I) E. Apply applicable Certification Tag(s) to each component, as well as a System Certification Tag (see Attachments), and release for service or return to Owner/User.
  - 1. System/Component ID.
  - 2. Date tested or inspected.
  - 3. Due date for Recertification expressed as the last day of the calendar quarter and year (e.g., 3Q/99 = due by September 30, 1999).
- (E) F. Transmit Certification letter with RECERT Manager's approval to Owner/User and file RECERT System Review and Certification Test Reports in RECERT Master Files.
- (CSV) G. Update CSV System to include System ISI baseline dates and intervals.

- LEGEND: (E) – Engineering; (I) – Inspection; (CSV) – Certification Status Verification

CHECK THE GSFC DIRECTIVES MANAGEMENT SYSTEM AT

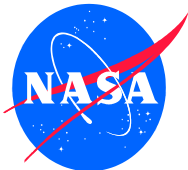
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### RECERT PV/S Tags

Note: Typical GSFC Greenbelt tags are shown. WFF tags are similar but include WFF-specific designation and contact information.

  
**GODDARD SPACE FLIGHT CENTER  
RECERTIFICATION PROGRAM  
CERTIFIED**

In accordance with NASA requirements and GPG 8710.3, inservice inspections have been performed by RECERT Support on \_\_\_\_\_ to pressure system number: \_\_\_\_\_

The System is certified in accordance with the following applicable procedures.

\_\_\_\_\_ NMP-103, External Visual Examination  
\_\_\_\_\_ NMP-106, Relief Valve Certification  
\_\_\_\_\_ NMP-105, Pressure Gage Certification  
\_\_\_\_\_ NMP-107, Relief Valve Lift Test  
\_\_\_\_\_ NMP-114, Flex Hose Functional Test  
\_\_\_\_\_ NMP-123, Leak Test

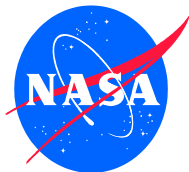
If there is a problem with or a question regarding this vessel, contact RECERT Support at extension: (301) 286-5181.  
Report Number: \_\_\_\_\_ Due Date: \_\_\_\_\_

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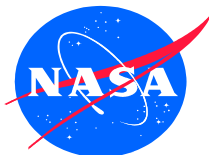
**GODDARD SPACE FLIGHT CENTER  
RECERTIFICATION PROGRAM  
CERTIFIED**

In accordance with NASA requirements and GPG 8710.3, inservice inspections have been performed by RECERT Support on \_\_\_\_\_ to pressure system number: \_\_\_\_\_

The System is certified in accordance with the following applicable procedures.

\_\_\_\_\_ NMP-101, Magnetic Particle Test  
\_\_\_\_\_ NMP-102, Liquid Penetrant Test  
\_\_\_\_\_ NMP-109, Ultrasonic Thickness Test  
\_\_\_\_\_ NMP-111, Liquid Penetrant Test  
\_\_\_\_\_ NMP-113, Magnetic Particle Test

If there is a problem with or a question regarding this vessel, contact RECERT Support at extension: (301) 286-5181.  
Report Number: \_\_\_\_\_ Due Date: \_\_\_\_\_



**GODDARD SPACE FLIGHT CENTER  
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CERTIFIED**

**SYSTEM NO:** \_\_\_\_\_

**MAC NO:** \_\_\_\_\_

**UPV NO:** \_\_\_\_\_

**MAWP/MDP:** \_\_\_\_\_ PSI @ \_\_\_\_\_ ° F

**DUE DATE:** \_\_\_\_\_

**RECERT SUPPORT:** (301) 286-5181

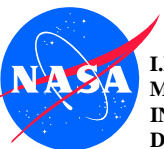
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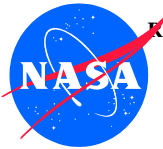
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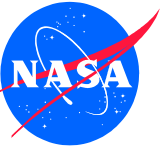
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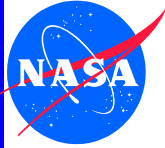
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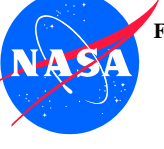
Note: Typical GSFC Greenbelt tags are shown. WFF tags are similar but include WFF-specific designation and contact information.


	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	GAGE CALIBRATION TAG	
	I.D. #	_____
	MAWP:	_____ ACCUR: _____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
RECERT SUPPORT: (301) 286-5181		

	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	RELIEF VALVE INSPECTION TAG	
	I.D. #	_____
	SET PRESSURE:	_____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
RECERT SUPPORT: (301) 286-5181		

	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	GAGE VT INSPECTION TAG	
	I.D. #	_____
	MAWP:	_____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
RECERT SUPPORT: (301) 286-5181		

	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	FLEX HOSE INSPECTION TAG	
	I.D. #	_____
	MAWP:	_____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
RECERT SUPPORT: (301) 286-5181		

	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	FLEX HOSE VT INSPECTION TAG	
	I.D. #	_____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
	RECERT SUPPORT: (301) 286-5181	

	GODDARD SPACE FLIGHT CENTER RECERTIFICATION PROGRAM CERTIFIED	
	AIR PAD VT INSPECTION TAG	
	I.D. #	_____
	MAWP:	_____
	INSPECTION DATE:	_____
	DUE DATE:	_____
	REPORT #	_____
	INSPECTOR:	_____
RECERT SUPPORT: (301) 286-5181		

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### CHANGE HISTORY LOG

Revision	Effective Date	Description of Changes
Baseline	02/22/2000	Initial Release
A	07/29/2004	Clarified that this WI is for RECERT Support Function personnel use in P1. Changed GMI 1710.4 to GPG 8710.3 throughout. Added examples of RECERT Tags.

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